



SUN ELECTRIC CORPORATION

Model:

RECLAIM TANK STRAP  
for the MRC-400/450-3GR

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# Field Installation Instructions

**INSTALLATION MUST BE PERFORMED BY QUALIFIED SNAP-ON/SUN PERSONNEL ONLY**

## INSTALLATION OVERVIEW: \_\_\_\_\_

These Installation Instructions are for the Reclaim Tank Strap contained in the unit packaging for the MRC-400/450-3GR. All the parts necessary to correctly install the Reclaim Tank Strap into the Tester are included.

## PARTS LIST: \_\_\_\_\_

PART NUMBER	DESCRIPTION	QUANTITY
0400-0036	Washer, #10	2
0403-1541-08	Screw, 10-32 x $\frac{1}{2}$	1
0403-1541-16	Screw, 10-32 x 1	1
0710-0032	Clip Nut	2
7012-1568-01	Band, 301b tank	1
0692-2253-01	Installation Instructions	1

## REQUIRED TOOLS: \_\_\_\_\_

Complete SUN Issued Tool Kit

## INSTALLATION INSTRUCTIONS : \_\_\_\_\_

### USE STANDARD REFRIGERANT! HANDLING SAFETY PROCEDURES WHEN PERFORMING THIS PROCEDURE

1. Remove the Reclaim Tank from the Scale Plate, if installed. Power up the unit and wait for the two beeps; refer to owner's manual on tank installation and removal.
2. Place a clip nut (0710-0032) on one end of the tank band.
3. Bolt the band to the left side of the Reclaim Tank support by placing the band behind the support with the flat side of the clip nut next to the support. Use the  $\frac{1}{2}$ " screw (0403-1541-08) and washer (0400-0036).

4. Place the other clip nut (0710-0032) on the band so the flat side is towards the tank support when the band is wrapped around the tank and placed between the tank and support.
5. Install the Reclaim Tank onto the scale plate and wait for the two beeps. Position the band between the tank and the tank support. Install the 1" screw (0403-1541-16) and washer (0400-0036) through the tank support and thread into the clip nut. Tighten the screw until the band is snug around the tank.

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\* **INSTALLATION COMPLETE** \*  
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