



ECO DUAL GAS

R-134A / R-1234YF

CONVENTIONAL AND HYBRID SYSTEMS

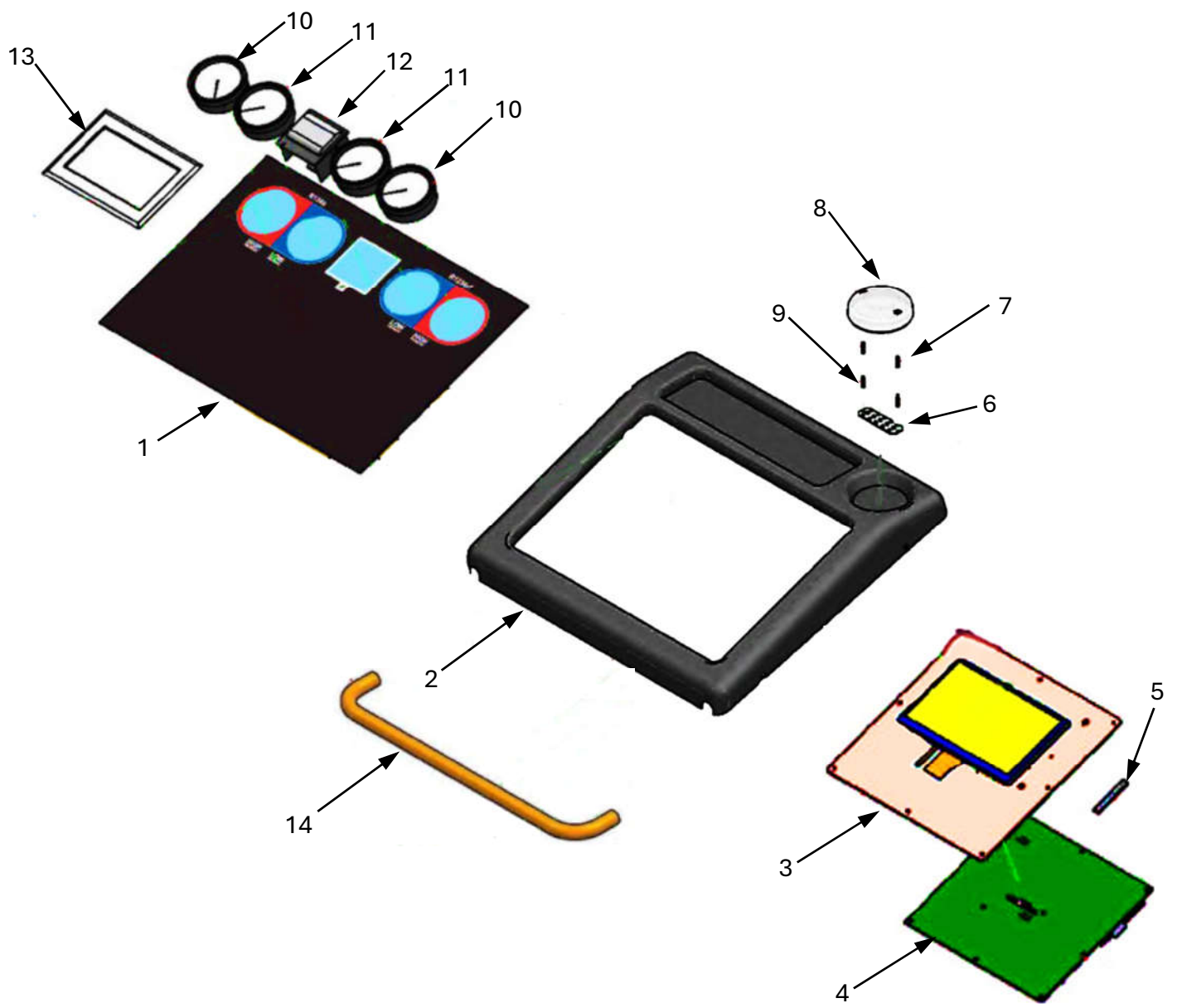
A/C SERVICE STATION

PARTS MANUAL

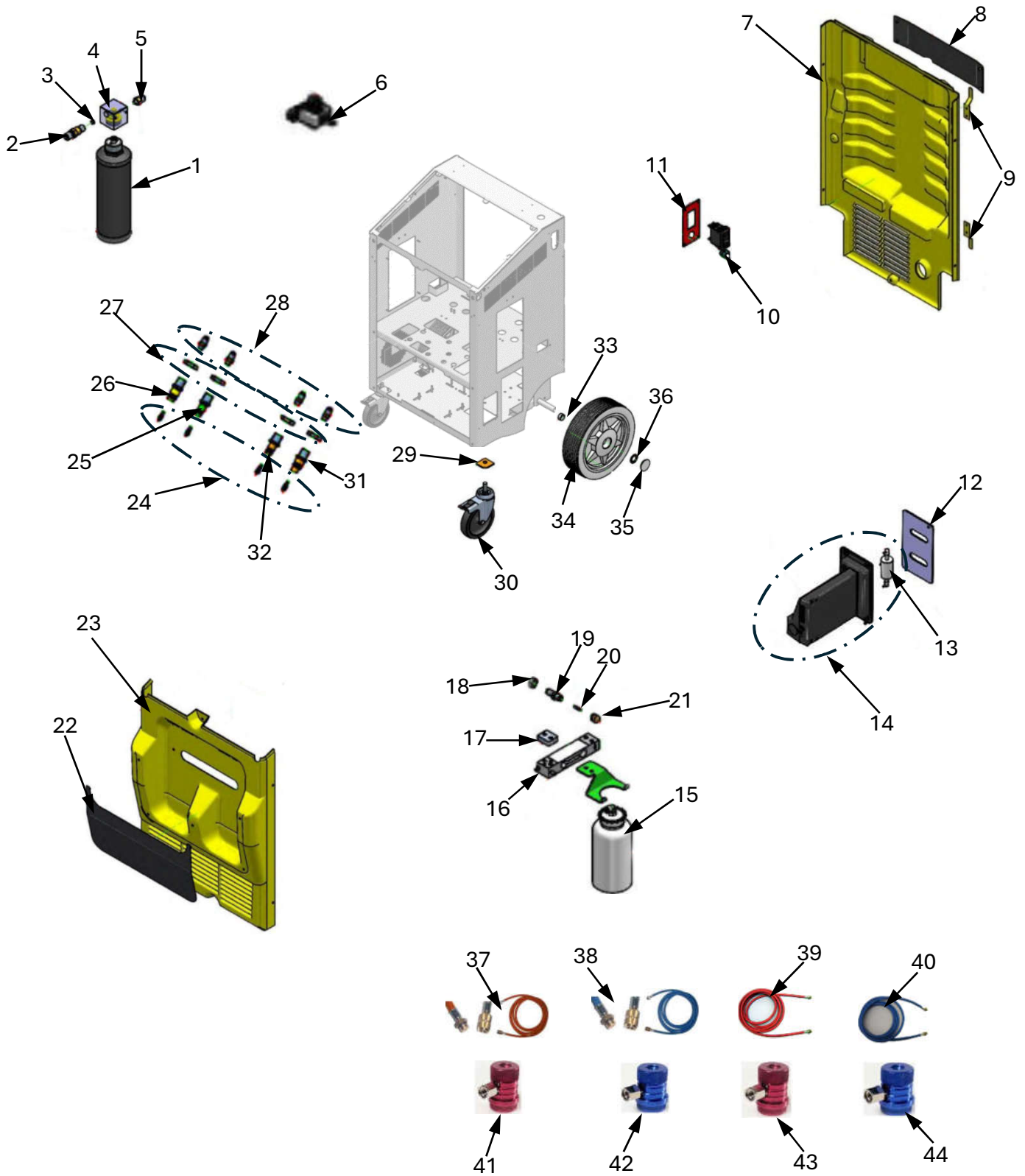


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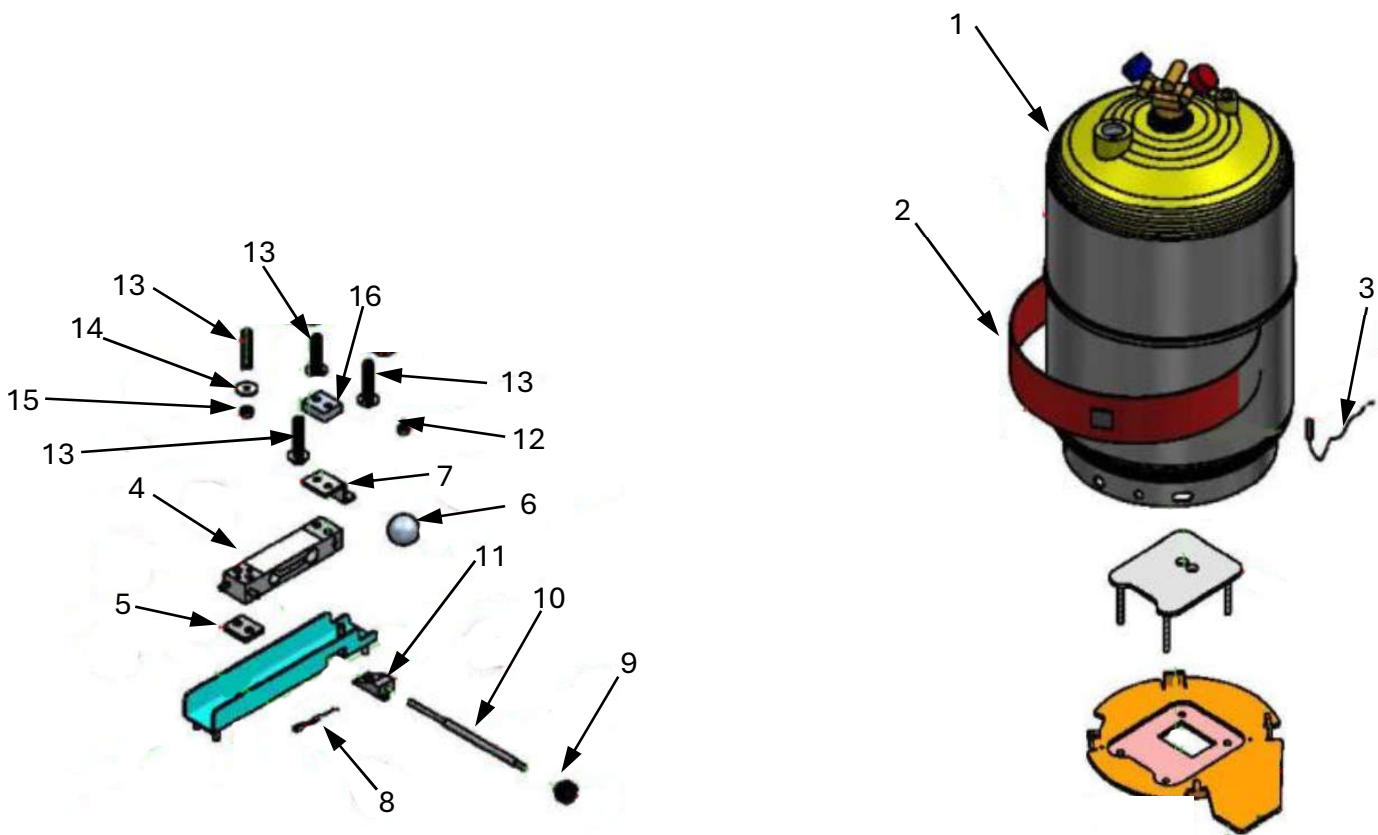
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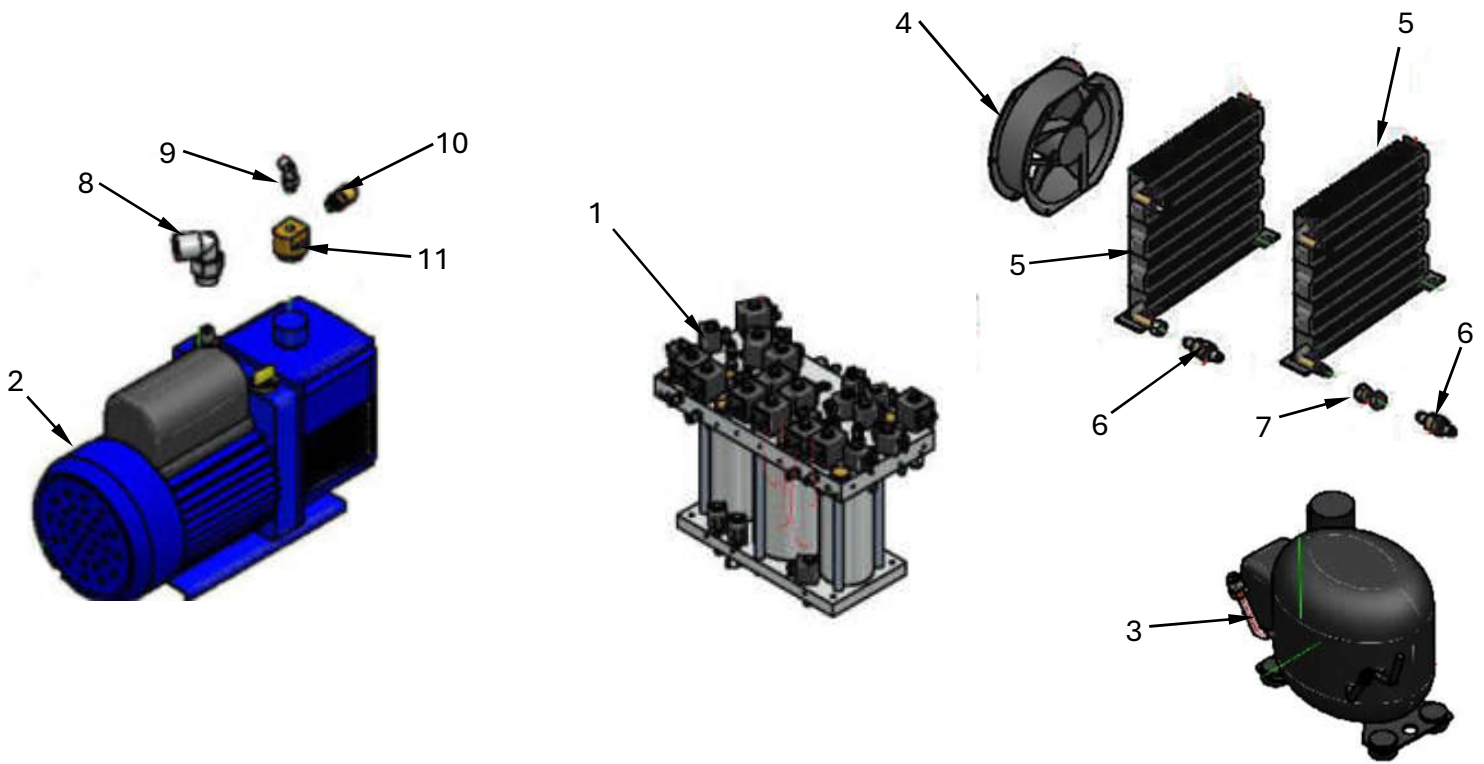
REF	PART NUMBER	DESCRIPTION	QTY
1	ADE6514	CONTROL PANEL	1
2	PLA2522-NA00	TOP PLASTIC COVER BLACK	1
3	EEAC800-49	DISPLAY 7IN WITH SHEET METAL	1
4	SCH1910	MBD UI NEW SCH1910B	1
5	EEAC330B-11	ANTENNA PCB WI FI SCH0025	1
6	EEAC331-18	LED MOTHERBOARD	1
7	RAC6103	SPACER 20MM	2
8	PLA2605-00	LED PLASTIC COVER	1
9	RAC6124	SPACER 15MM	2
10	MAN3166	GAUGE HP	2
11	EEAC330-31	GAUGE LP	2
12	GRSTM0007D	THERMAL PRINTER	1
13	PLA2603-00	DISPLAY FRAME 7"	1
14	CRP3803	HANDLE	1
N/S	EEAC331-27	STATUS LIGHT WIRING CABLE	1
N/S	ELT5102	PRINTER WIRING	1



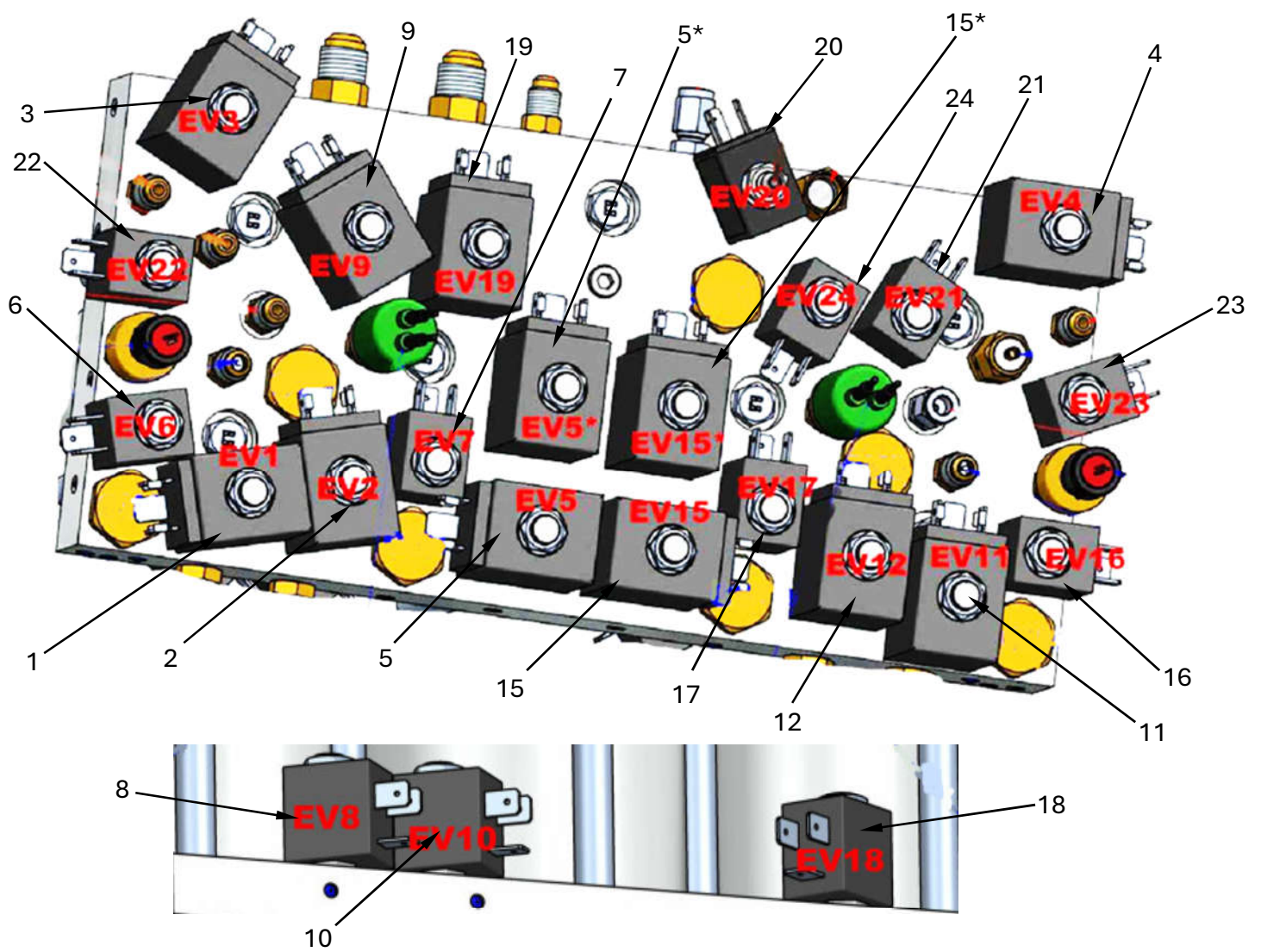
REF	PART NUMBER	DESCRIPTION	QTY
1	EEAC330-23B	DRYER FILTER	2
2	EEAC330-83	CHECK VALVE 3/8 SAE	2
3	RAC5203	1/8 GAS FITTING FILTER DRYER MANIFOLD	2
4	EEAC330-96	FILTER DRYER ALUMINUM MANIFOLD	2
5	EEAC330-97	NIPPLE 3/8 SAE	2
6	EEAC330-21	INTERNAL USB WIRING	1
7	PLA2521-NA00	REAR PLASTIC COVER	1
8	CRP3801	REAR POCKET	1
9	CRP3766	POWER CABLE HOOK	2
10	EEAC330-19	MAIN SWITCH (CIRCUIT BREAKER)	1
11	CRP5191	POWER SUPPLY SUPPORT	1
12	DECKPLA2600-00	GAS ANALYZER FILTER PROTECTION	1
13	EEAC333-8	ANALYZER FITER	1
14	EEAC334-21	ANALYZER ASSEMBLY	1
15	EEAC334-22	500 ML USED OIL ROUND BOTTLE	1
16	EEAC330-10	OIL LOAD CELL	1
17	EEAC330-100	LOAD CELL SPACER 10MM	1
18	RAC4100	NUT 1/4 SAE	1
19	EEAC334-52	BULKHEAD FITTING 1/4 SAE	1
20	EEAC330-50	SCHRADER VALVE	1
21	EEAC330-28	F1/4" SAE CAP WITH GASKET	1
22	CRP3856	FRONT POCKET	1
23	PLA2543-NA00	FRONT PLASTIC COVER	1
24	EEAC332-2	SCHRADER VALVE	4
25	EEAC332-4	R134A LOW PRESSURE SIDE CONNECTOR	1
26	EEAC332-3	R134A HIGH PRESSURE SIDE CONNECTOR	1
27	VIT0028	M16 NUT	4
28	EEAC330-93	NIPPLE 1/8 GAS - 1/4 SAE	4
29	CRP3625	FRONT WHEEL SPACER	2
30	RUO7071	FRONT WHEEL	2
31	EEAC333-11	R1234YF HIGH PRESSURE SIDE CONNECTOR	1
32	EEAC333-10	R1234YF LOW PRESSURE SIDE CONNECTOR	1
33	RAC6020	REAR WHEEL SPACER	2
34	RUO7121	REAR WHEEL	2
35	TAP7121	REAR WHEEL CAP	2
36	EEAC330-61	REAR WHEEL RING STOPPER	2
37	TUB2146	R134A HIGH SIDE HOSE (RED)	1
38	TUB2147	R134A LOW SIDE HOSE (BLUE)	1
39	TUB2132	R1234yf HIGH SIDE HOSE (RED)	1
40	TUB2122	R1234yf LOW SIDE HOSE (BLUE)	1
41	AEK228A	R134A HIGH SIDE COUPLER	1
42	AEK228B	R134A LOW SIDE COUPLER	1
43	AEK229A	R1234yf HIGH SIDE COUPLER	1
44	AEK229B	R1234yf LOW SIDE COUPLER	1



REF	PART NUMBER	DESCRIPTION	QTY
1	EEAC330-11	RECOVERY TANK	2
2	EEAC330B-2	TANK HEATER ELT3615-A	2
3	SNS0015	TEMP SENSORS 1,15MT EEAC330-66	2
4	EEAC330-124	50KG LOAD CELL	2
5	EEAC330-12	SPACER OF BOTTLE SCALE PLATE	2
6	EEAC330-56	REFERENCE WEIGHT BALL 30MM	1
7	CRP5173	TANK LOAD CELL STOP	2
8	RAC6527	COTTER PIN ELASTIC	2
9	RAC6521	CYLINDER BLOCK KNOB	2
10	RAC5217	THREADED SHAFT LOCKING BOTTLE	2
11	RAC6526	CYLINDER STOP WEDGE	2
12	EEAC334-14	REFERENCE WEIGHT MAGNET	2
13	EEAC334-56	COMPRESSION SPRING POS. 22 [MCPC22]	6
14	VIT0004	WASHER FOR COMPRESSION SPRING	2
15	VIT0023	M6 NUT FOR COMPRESSION SPRING	2
16	EEAC330-100	10MM SPACER OF BTL SCALE PLATE	2

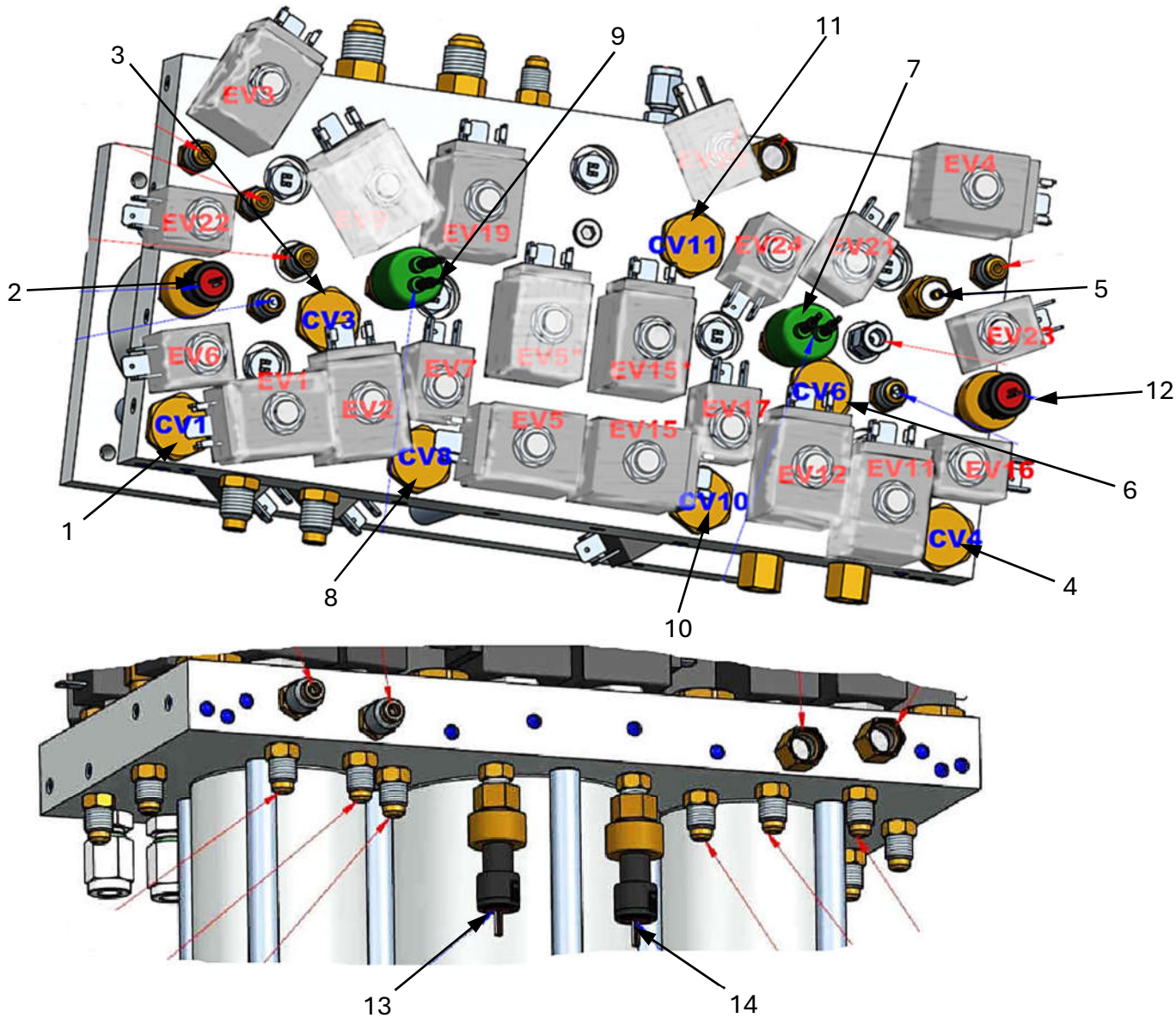


REF	PART NUMBER	DESCRIPTION	QTY
1	DIS7310	MANIFOLD ASSEMBLY	1
2	EEAC331-13	VACUUM PUMP	1
3	GRCMP06YF-A2	COMPRESSOR R1234YF	1
3A	GRCMP20-A	COMPRESSOR R134A	1
4	EEAC333-36	CONDENSER WIRED FAN	1
5	EEAC333-9	CONDENSER	2
6	EEAC330-82	CHECK VALVE	2
7	EEAC330-54	DOUBLE PIPE UNION	2
8	EEAC330-106	10MM 3/8 GAS FITTING RAC9012	1
9	EEAC334-48	6MM ELDOW OGIVE FTTNG RAC9011	1
10	EEAC330-85	SAFETY VALVE (1BAR)	1
11	RAC8099-OT	FITTING M24-1/8G	1

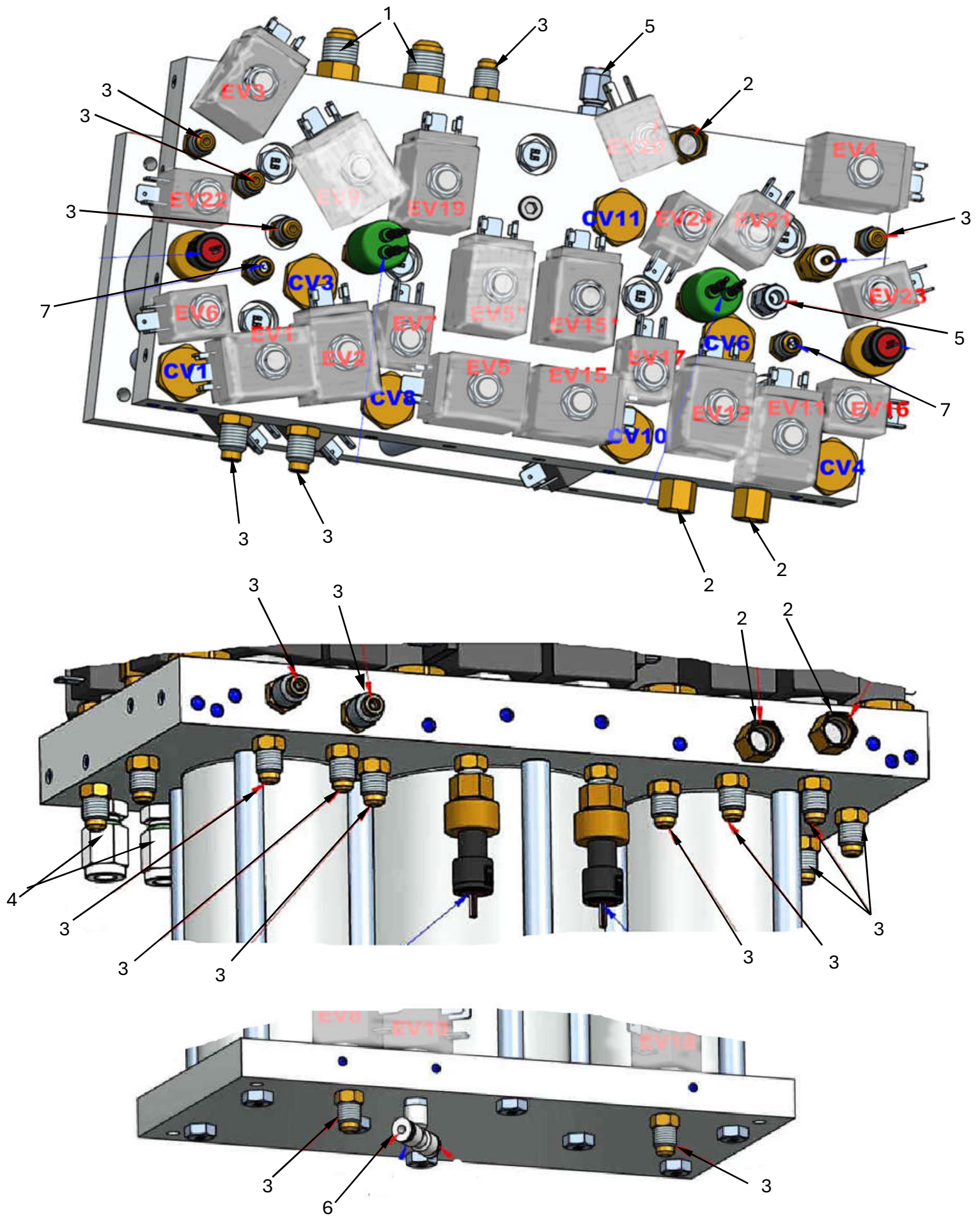


REF	PART NUMBER	DESCRIPTION	QTY
1	ELT1171	EV1 R134A HIGH PRESSURE ELECTRONIC VALVE	1
1A	VLV1170	EV1 R134A HIGH PRESSURE SPOOL VALVE	1
2	ELT1171	EV2 R134A LOW PRESSURE ELECTRONIC VALVE	1
2A	VLV1170	EV2 R134A LOW PRESSURE SPOOL VALVE	1
3	ELT1171	EV3 R134A INLET VACUUM PUMP ELECTRONIC VALVE	1
3A	VLV1170	EV3 R134A INLET VACUUM PUMP SPOOL VALVE	1
4	ELT1171	EV4 R1234YF INLET VACUUM PUMP ELECTRONIC VALVE	1
4A	VLV1170	EV4 R1234YF INLET VACUUM PUMP SPOOL VALVE	1
5	ELT1171	EV5 R134A EVAPORATOR ELECTRONIC VALVE	1
5A	VLV1170	EV5 R134A EVAPORATOR SPOOL VALVE	1
5*	ELT1171	EV5* R134A EVAPORATOR ELECTRONIC VALVE	1
5A*	VLV1170	EV5* R134A EVAPORATOR SPOOL VALVE	1
6	ELT1175	EV6 R134A REFILLING ELECTRONIC VALVE	1
6A	VLV1175	EV6 R134A REFILLING SPOOL VALVE	1
7	ELT1175	EV7 R134A EVAPORATOR OVERPRESSURE ELECTRONIC VALVE	1
7A	VLV1175	EV7 R134A EVAPORATOR OVERPRESSURE SPOOL VALVE	1
8	ELT1175	EV8 R134A OIL COMPRESSOR REFILL ELECTRONIC VALVE	1
8A	VLV1175	EV8 R134A OIL COMPRESSOR REFILL SPOOL VALVE	1

REF	PART NUMBER	DESCRIPTION	QTY
9	ELT1171	EV9 R134A INLET COMPRESSOR ELECTRONIC VALVE	1
9A	VLV1170	EV9 R134A INLET COMPRESSOR SPOOL VALVE	1
10	ELT1175	EV10 OIL DISCHARGE ELECTRONIC VALVE	1
10A	VLV1175	EV10 OIL DISCHARGE SPOOL VALVE	1
11	ELT1171	EV11 R1234YF HIGH PRESSURE ELECTRONIC VALVE	1
11A	VLV1170	EV11 R1234YF HIGH PRESSURE SPOOL VALVE	1
12	ELT1171	EV12 R1234YF LOW PRESSURE ELECTRONIC VALVE	1
12A	VLV1170	EV12 R1234YF LOW PRESSURE SPOOL VALVE	1
15	ELT1171	EV15 R1234YF EVAPORATOR ELECTRONIC VALVE	1
15A	VLV1170	EV15 R1234YF EVAPORATOR SPOOL VALVE	1
15*	ELT1171	EV15* R1234YF EVAPORATOR ELECTRONIC VALVE	1
15A*	VLV1170	EV15* R1234YF EVAPORATOR SPOOL VALVE	1
16	ELT1175	EV16 R1234YF REFILLING ELECTRONIC VALVE	1
16A	VLV1175	EV16 R1234YF REFILLING SPOOL VALVE	1
17	ELT1175	EV17 R1234YF EVAP OVERPRESR ELECTRONIC VALVE	1
17A	VLV1175	EV17 R1234YF EVAP OVERPRESSURE SPOOL VALVE	1
18	ELT1175	EV18 R1234YF OIL COMPRESSOR REFILL ELECTRONIC VALVE	1
18A	VLV1175	EV18 R1234YF OIL COMPRESSOR REFILL SPOOL VALVE	1
19	ELT1171	EV19 R1234YF INLET COMPRESSOR ELECTRONIC VALVE	1
19A	VLV1170	EV19 R1234YF INLET COMPRESSOR SPOOL VALVE	1
20	ELT1175	EV20 OUTLET VACUUM PUMP ELECTRONIC VALVE	1
20A	VLV1175	EV20 OUTLET VACUUM PUMP SPOOL VALVE	1
21	ELT1175	EV21 AIR PURGE ELECTRONIC VALVE	1
21A	VLV1175	EV21 AIR PURGE ELECTRONIC VALVE	1
22	ELT1175	EV22 R134A HYBRID ELECTRONIC VALVE	1
22A	VLV1175	EV22 R134A HYBRID SPOOL VALVE	1
23	ELT1175	EV23 R1234YF HYBRID ELECTRONIC VALVE	1
23A	VLV1175	EV23 R1234YF HYBRID SPOOL VALVE	1
24	ELT1175	EV24 GAS ANALYZER ELECTRONIC VALVE	1
24A	VLV1175	EV24 GAS ANALYZER ELECTRONIC VALVE	1
N/S	GRELT041	WIRING HARNESS	1



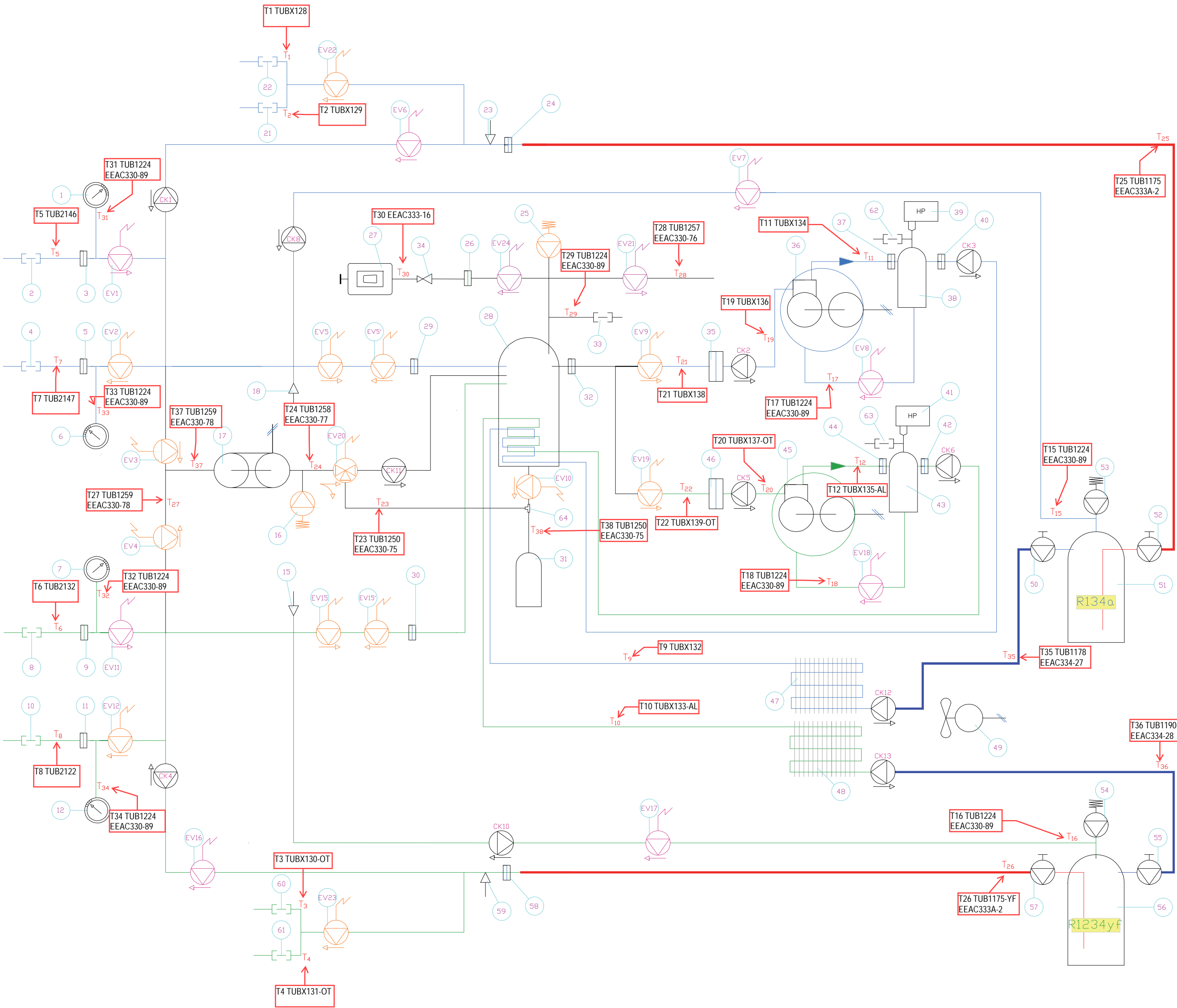
REF	PART NUMBER	DESCRIPTION	QTY
1	EEAC330-80	CHECK VALVE 1	1
2	EEAC330-69	BOTTLE PRESSURE TRANSDUCER R134A	1
3	EEAC330-80	CHECK VALVE 3	1
4	EEAC330-80	CHECK VALVE 4	1
5	EEAC330-84	SAFETY VALVE (12BAR)	1
6	EEAC330-80	CHECK VALVE 6	1
7	EEAC334-12	SAFETY PRESSURE SWITCH (25 BAR) R1234YF	1
8	EEAC330-80	CHECK VALVE 8	1
9	EEAC334-12	SAFETY PRESSURE SWITCH (25 BAR) R134A	1
10	EEAC330-80	CHECK VALVE 10	1
11	EEAC330-80	CHECK VALVE 11	1
12	EEAC330-69	BOTTLE PRESSURE TRANSDUCER R1234YF	1
13	EEAC330-69	A/C PRESSURE TRANSDUCER R134A	1
14	EEAC330-69	A/C PRESSURE TRANSDUCER R1234YF	1



REF	PART NUMBER	DESCRIPTION	QTY
1	EEAC330-97	NIPPLE 1/8 GAS - 3/8 SAE RAC5186	2
2	EEAC333-28	R1234YF FITTING M1-8GAS - F12X1.5	3
3	EEAC333-27	R134A NIPPLE 1/8GAS - 1/2ACME	19
4	RAC9010	1/8 GAS THREAD 10 MM TUBE	2
5	RAC5210	NUMBER 2 – 6MM TUBE	2
6	EEAC334-71	USED OIL FITTING TEE RAC8067	1
7	RAC5811	1/8 GAS- ¼ SAE	3
7A	RAC5155	DEPRESSOR VALVE	3
N/S	RAC8069	5MM TUBE TO #4 THREAD	1
N/S	RAC9009	1/8 GAS TO 6MM TUBE	1
N/S	RAC9010	1/8 GAS THREAD 10 MM TUBE	1

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HYDRAULIC DIAGRAM



Hydraulic diagram BG18NA INDEX

rev.2

29/11/2017





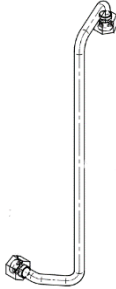

#	DESCRIPTION
1	HP manometer R134a
2	HP pressure fitting R134a
3	Mechanical filter
4	LP fitting R134a
5	Mechanical filter
6	LP manometer R134a
7	HP manometer R1234yf
8	HP fitting R1234yf
9	Mechanical filter
10	LP fitting R1234yf
11	Mechanical filter
12	LP manometer R1234yf
13	Virgin tank fitting R1234yf
14	Mechanical filter
15	A/C pressure transducer R1234yf
16	Vacuum pump safety valve (1bar)
17	Vacuum pump
18	A/C pressure transducer R134a
19	Mechanical filter
20	Virgin tank fitting R134a
21	LP Hybrid fitting R134a
22	HP Hybrid fitting R134a
23	Tank pressure transducer R134a
24	Mechanical filter
25	Safety valve (12 bar)
26	Mechanical filter
27	Gas analyzer
28	Oil evaporator/separator/vacuum chamber
29	Sintered bronze filter
30	Sintered bronze filter
31	Used oil container
32	Sintered bronze filter
33	Contaminated refrigerant purge fitting
34	Gas analyzer pressure reducer
35	Dryer filter R134a




Hydraulic diagram BG18NA INDEX


rev.2












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#	DESCRIPTION
36	Compressor R134a
37	Sintered bronze filter
38	Oil separator R134a
39	Safety pressure switch R134a (25 bar)
40	Sintered bronze filter
41	Safety pressure switch R1234yf (25 bar)
42	Sintered bronze filter
43	Oil separator R1234yf
44	Sintered bronze filter
45	Compressor R1234yf
46	Dryer filter R1234yf
47	Condenser R134a
48	Condenser R1234yf
49	Condenser fan
50	Storage tank R134a manual valve - Vapour side
51	Storage tank R134a
52	Storage tank R134a manual valve - Liquid side
53	Storage tank R134a safety valve (25 bar)
54	Storage tank R1234yf safety valve (25 bar)
55	Storage tank R1234yf manual valve - Vapour side
56	Storage tank R1234yf
57	Storage tank R1234yf manual valve - Liquid side
58	Mechanical filter
59	Tank pressure transducer R1234yf
60	HP Hybrid fitting R1234yf
61	LP Hybrid fitting R1234yf
62	Service test connection R134a
63	Service test connection R1234yf
64	Used oil tee fitting


<p>DECKTUBX089-OT3 T10 ON PLUMBING DIAGRAM CHECK VALVE 1 TO COMPRESSOR</p>	
<p>EEAC333-1/TUB1174-YF TB ON PLUMBING DIAGRAM CONDENSER TO LOWSIDE BOTTLE (LP)</p>	
<p>EEAC333-2/TUB1175-YF TR ON PLUMBING DIAGRAM HIGHSIDE (HP) BOTTLE TO MANIFOLD</p>	
<p>TUBX095 T9 ON PLUMBING DIAGRAM COMPRESSOR-OIL SEPARATOR</p>	
<p>EEAC333-17/TUBX085-OT2 T4 ON PLUMBING DIAGRAM EVAPPORTOR TO FILTER</p>	
<p>TUBX096 T5 ON PLUMBING DIAGRAM MANIFOLD HEATER TO CONDENSER</p>	


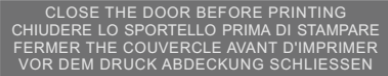






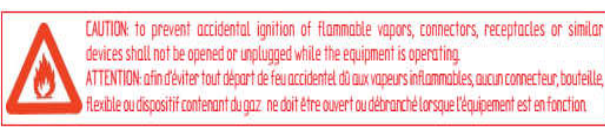


<p>TUBX067 T13 HYBRID SNP25-YF</p>	
<p>EEAC330-75 / DECKTUB1250 SILICON TUBE MM 3X6 USED ON PLUMBING DIAGRAM Tsv, Tou, Ttr, Tpag, Toil2</p>	
<p>TUB1259 PA12 8X10 Tpv ON PLUMBING DIAGRAM EV4 TO VAC. PUMP</p>	

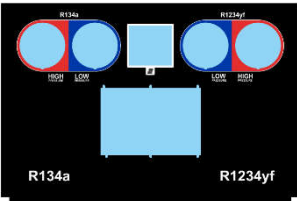


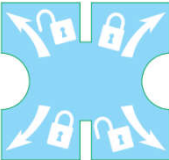
<p>EEAC330-90 / DECKTUB1226 50cm Copper Hose Brass fitting F1/4"- F1/4"SAE Coc ON PLUMBING DIAGRAM EV6 TO COMPRESSOR</p>	<p>52mm ID</p> 
<p>EEAC330-89 / DECKTUB1224 100cm Copper Hose Brass fitting F1/4"-F1/4" SAE Tbm Tank 3rd connection - EV9 & Cn2 Manifold-Nitrogen kit ON PLUMBING DIAGRAM</p>	<p>250mm ID</p> 
<p>EEAC330-91/TUB1227 50CM CPR HSE W/BR FTNG</p>	<p>52mm ID</p> 
<p>EEAC330-90/TUB1226 50 CM COPPER HOSE WITH BRASS FITTING F1/4" - F1/4" SAE Csp air bypass</p>	<p>52mm ID</p> 
<p>EEAC330-75/TUB1258 HOSE PA 4X6 T11 ON PLUMBING DIAGRAM VAC. PUMP TO EV5</p>	
<p>DECKTUB2132 (HP) Red Hose 3,80 mt. HFO-1234yf T1 ON PLUMBING DIAGRAM High pressure fitting-EV1</p>	

<p>DECKTUB2122 (LP) BLUE HOSE 3,80 mt. HFO-1234yf T2 ON PLUMBING DIAGRAM LOW PRESSURE FITTING-EV2</p>	
<p>DECKTUBX068 TUBE T14 HYBRID SNP25-YF</p>	
<p>EEAC333-28 R1234yf Fitting M1-8gas - F12x1.5</p>	
<p>DECKRAC8039 NIPPLE 1/4SAE - 7/16-20 X 1/4"</p>	
<p>EEAC330-28 ¼ FEMALE SAE CAP AND GASKET</p>	
<p>EEAC334-28/ DECKRAC8078 FITTING BULKHEAD 1-4SAE VALVE</p>	
<p>EEAC334-42 / DECKRAC9013 FITTING ELBOW 6520 10-1/2-S</p>	
<p>EEAC330-129 3/8 SAE COPPER GASKET</p>	
<p>EEAC330-50 DEPRESSOR VALVE</p>	
<p>EEAC330-55 / RAC5904 TAP M/F 1/8IN</p>	
<p>EEAC330-93 / DECKRAC5810 1/8 GAS TO ¼ SAE NIPPLE</p>	

<p>EEAC330-97/ DECKRAC5186 1/8 GAS TO 3/8 SAE NIPPLE</p>	
<p>EEAC332-2/ DECKRAC5156 DEPRESSOR VALVE</p>	
<p>EEAC333-10 /DECKRAC5170 HIGH SIDE CONNECTOR</p>	
<p>EEAC333-11 / DECKRAC5171 LOW SIDE CONNECTOR</p>	
<p>EEAC333-16 / RAC3008 ANAYLZER SUPPLY HOSE</p>	
<p>EEAC330-128/ RAC0032 3/8 SAE COPPER GASKET</p>	

PART NUMBER	IMAGE
<p data-bbox="207 184 698 252">EEAC334-78 GAS ANALYZER POWER WIRING HARNESS</p>	
<p data-bbox="316 378 587 445">EEAC330-17 POWER SUPPLY CABLE</p>	
<p data-bbox="279 556 625 623">EEAC331-27 STATUS LIGHT WIRING CABLE</p>	
<p data-bbox="276 745 628 812">EEAC330-21 INTERNAL USB "A" CABLE</p>	
<p data-bbox="191 928 712 995">EEAC330-22 TRANSDUCER WIRING CONNECTION</p>	
<p data-bbox="224 1087 683 1155">ELT5112 Motherboard power supply wiring</p>	
<p data-bbox="305 1306 604 1373">GRELT041 EV WIRING HARNESS</p>	
<p data-bbox="311 1491 592 1558">EEAC333-25 Fan, Wiring Harness</p>	

ADE2311-UL	STICKER "SWITCH OFF"	
ADE6184	STICKER PRINTER	
ADE6407	STICKER USED OIL	
ADE6409	GROUND STICKER	
ADE6666	FIRE RISK STICKER (EN) 1	
ADE6669	FIRE RISK STICKER (FR) 1	
ADE6695	FIRE RISK STICKER (EN) 2	
ADE6696	FIRE RISK STICKER (FR) 2	
ADE6705	EXTERNAL IGNITION WARNING STICKER	
ADE6765	STICKER LOGO ECO DUAL GAS	
ADE6559	STICKER GLOSSY USED OIL	

<p>ADE6514</p>	<p>FRONT DISPLAY PANEL</p>	
<p>ADE6632</p>	<p>BOTTLE STICKER R134a</p>	
<p>ADE6633</p>	<p>BOTTLE STICKER HFO</p>	
<p>ADE6771</p>	<p>STICKER RS-LS BOTTLE RELEASE</p>	
<p>ADE6663</p>	<p>WARNING STICKER (EN)</p>	<p>CAUTION: risk of electric shock, unplug unit from power source before servicing. WARNING: TO REDUCE THE RISK OF FIRE, avoid to use of extension cord because the extension cord may overheat. If an extension cord must be used it must be a minimum of #14 AWG. It must also be a properly grounded cord with a plug that mates with recycler cord without the use of adapters. CAUTION: This equipment should be operated by qualified personnel only, this recycler should be used in locations with mechanical ventilation that provides at least four air changes per hour or the recycler should be located at least 18 inches above the floor, do not use this recycler in the vicinity of spilled or opened containers of gasoline. CAUTION: pressurized tank contains liquid refrigerant, overfill of the tank may cause a violent explosion and possible injury or death. Use only with specified refrigerant. IMPORTANT! refer to owner's manual for detailed operating instructions and warnings, this product is to be operated by qualified personnel only! CAUTION: Risk Of Fire Or Explosion. Dispose Of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used.</p>
<p>ADE6664</p>	<p>WARNING STICKER (FR)</p>	<p>ATTENTION: risque de décharge électrique, débranchez l'appareil avant chaque entretien. AVERTISSEMENT: POUR RÉDUIRE LE RISQUE D'INCENDIE, pour éviter tout risque d'échauffement, n'utilisez que des rallonges approuvées dont le diamètre minimum est de 14 AWG. brancher correctement la rallonge au câble d'alimentation de l'appareil sans utiliser des prises multiples ou adaptateur électrique. ATTENTION: cet équipement doit être utilisé uniquement par un personnel qualifié, le recycleur doit être placé à une hauteur minimum de 18 pouces et devrait être utilisé dans les endroits équipés d'une ventilation mécanique qui fournit au moins quatre changements d'air par heure, ne jamais s'asseoir et utiliser le recycleur à proximité des récipients contenant de l'essence ou du combustible. ATTENTION: le réservoir pressurisé contient du liquide réfrigérant, un réservoir trop rempli peut causer une explosion violente, de graves dommages et entraîner la mort, n'utiliser uniquement que le réfrigérant spécifique au recycleur. IMPORTANT! référez-vous au manuel d'instructions pour utiliser correctement le recycleur en respectant les avertissements et consignes de sécurité, ce produit ne doit être utilisé que par un personnel qualifié! AVERTISSEMENT: Risque d'incendie ou d'explosion, Disposez correctement conformément aux réglementations fédérales ou locales, Réfrigérant inflammable utilisé.</p>



SIMPLY EFFICIENT

Via Luigi Longo 21-23, Sesto Fiorentino,
Tuscany, 50019, Italy

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